

AMENDMENTS TO THE ABSTRACT

Please amend the Abstract section of the specification as rewritten in amendment format.

A method of manufacturing, using a riveting system, is operable to join two or more workpieces with a rivet. In another aspect of the present invention, a self-piercing rivet is employed. Still another aspect of the present invention employs an electronic control unit and one or more sensors to determine a riveting characteristic and/or an actuator characteristic.